



**INTERLOK INTERIOR/EXTERIOR
RUST INHIBITING ACRYLIC
METAL PRIMER 06449**

PRODUCT DATA

GENERIC TYPE: Acrylic Copolymer

DESCRIPTION: A high quality, interior/exterior, rust inhibiting lead and chromate free, acrylic metal primer. Resistant to oils, grease, mild acids and alkalis, chemical fumes, and salt air when top coated.

Features:

- Water Based
- Easy Brushing Qualities
- Low VOC Content

RECOMMENDED USES: For use on properly prepared architectural ferrous metal, and aluminum surfaces. Can be used as a shop or field primer giving excellent adhesion characteristics and protection until normal top coating can be carried out. Ideal for use on storage tanks, equipment, machinery, metal buildings, and general maintenance painting.

COMPATIBLE COATINGS: May be top coated with latex and alkyd/oil paints. Do not topcoat with aromatic solvent systems such as epoxy, urethane, and chlorinated rubber. If unsure of topcoat compatibility, test apply primer and top coat on a piece of scrap material.

TINTING: Use only universal tinting colors, up to 2 oz. per gallon.

NOT RECOMMENDED: This product is not recommended as an undercoating on floors or application to surfaces subject to immersion or prolonged contact with water.

PHYSICAL CHARACTERISTICS

- **Colors:** White
- **Vehicle Type:** Acrylic Copolymer
- **VOC/VOS:** Less than 150 Gms/L, 1.3 lbs/gal
- **Volume Solids (Avg.):** 35.5% ± 2%
- **Weight Solids (Avg.):** 47% ± 2%
- **Viscosity:** 85-95 KU
- **Suggested Film Thickness:**
Brush and Roll: 4 mils wet, 1.5 mils dry
Spray: 6 mils wet, 2.1 mils dry
- **Theoretical Coverage per Gallon:**
400 sq ft @ 1.5 mils DFT
- **Gloss Level:** 20-25% @ 60°
- **Sheen:** N/A
- **Drying Time @77°F & 50% R.H.:**
To Touch: 1 hour
Recoat: 4 hours. Allow additional drying time during humid or cooler weather.
Min. Surface/Air Temperature at Application: 50°F
Max. Surface/Air Temperature at Application: 125°F
- **Flash Point:** N/A
- **Heat Resistance:** 150°F Intermittent
- **Application:** Brush, Roller, or Spray
- **Thinning:**
Brush and Roller: Up to 20% with Water
Spray: Up to One Pint of Water per Gallon
- **Clean Up:** Warm Water and Detergent
- **Packaging:** Gallon, Five Gallon
- **Weight per Gallon:** 10.1 lbs/gallon

SURFACE PREPARATION

The surface should be clean and dry. Clean surfaces thoroughly to remove all dirt, grease, oil, any other foreign matter by using a stiff brush and/or clean rags wet with mineral spirits.

New Work: In order for primer to protect metal it is essential for that primer to be able to reach clean bare metal. Best results are secured by sandblasting to at least a Commercial Blast as specified under SSPC-SP6, NACE 3. Due to the wetting ability of this primer, good results can also be expected over good hand or power tool cleaning.

Previously Painted Surfaces: All areas failing by rusting, blistering, etc. should be cleaned back to bare metal by appropriate methods and spot primed. If the surface shows more than 25% failure or poor adhesion, all old coatings should be removed by sandblasting to a Commercial Blast as specified under SSPC-CP6, NACE 3 and a full prime system applied.

APPLICATION

Always stir well before use. Additives for ease of application or to promote adhesion are not recommended. Do not apply if material, substrate, or ambient temperature is below 50°F or above 110°F. Relative humidity should be below 90%. Apply by brush, roller, or spray. Apply full and generous coats and brush towards the wet edge. For best brush application results, use a quality synthetic filament brush. For roller application, use a ¾" or ½" nap cover. For spray application, thin with clean water, up to one pint per gallon if necessary.

APPLICATION EQUIPMENT

- Apply by brush, roller, or spray.
- Manufacturers listed below are a guide. Others may be used. Changes in pressure and tip size may be required to achieve proper application.

Airless Spray:

Pump: Graco / Titan

High Pressure Filter: 60 Mesh

Fluid Hose: ¼" x 50'

Tips: 0.013" - 0.015"

Minimum pressure to avoid fingering: 2000 psi

CAUTIONS --- Lead Hazard: WARNING!

If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC.

EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.

Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to

www.epa.gov/lead.

CAUTIONS:

USE ONLY WITH ADEQUATE VENTILATION: To avoid breathing vapor or spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, increase fresh air or wear respiratory protection (NIOSH/MSHA TC23C or equivalent) or leave the area. Close container after each use. Avoid contact with eyes and skin.

FIRST AID: If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention; for skin, wash thoroughly with soap and water. If swallowed, get medical attention immediately.

If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

CONTAINER LABELING COMPLIES WITH APPLICABLE STATE RIGHT-TO-KNOW ACTS. For additional safety and health information, please refer to the Material Safety Data Sheet (MSDS).

Rev 05/09

MANUFACTURED BY:

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Commitment to Quality

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PRODUCT DATA SHEET