



PERMALOK

EXTERIOR 100% ACRYLIC ELASTOMERIC
COATING 01250

PRODUCT DATA

GENERIC TYPE: Acrylic Cross Linking Coating

DESCRIPTION: Permalok Exterior Elastomeric Coating is a high solids, high build 100% acrylic elastomeric coating designed for exterior masonry and properly primed wood and metal surfaces. It is superior to conventional paints due to its outstanding adhesion, flexibility, durability, and water sealing characteristics. This product bridges hairline cracks, protects substrates from wind driven rain, and it expands and contracts with temperature variations. While it prevents the penetration of wind driven rain, it also allows moisture vapor within the substrate to escape without blistering or peeling. It is chalk resistant and has remarkable color retention. McCormick Permalok Exterior Elastomeric Coating passes wind driven rain specification, TT-C-555B and ASTM D6904-3

RECOMMENDED USES: Ideal for use on brick, concrete, concrete block (CMU), masonry, fiber cement, stucco, or EFIS. May be used on incidental primed wood and metal. Recommended for use on tilt-up buildings, hotels, resorts, condominiums, hospitals, schools, concrete parking garage overheads, and residential homes.

Features:

- Dirt Pick Up Resistant
- Permanent Flexibility
- Blister Resistant
- UV Resistance
- Efflorescence Resistance

Physical Properties:

Wind Driven Rain.....	Passes ASTM D6904-03
Elongation.....	Passes ASTM D2370 77°F 221%
Tensile Strength.....	Passes ASTM D2370 153
Flexibility.....	Passes ASTM D522
Water Vapor Permanence....	Passes ASTM E96 9.0 perms wet cup
Mildew Resistance.....	Passes ASTM D3273/4
Alkali Resistance.....	Passes ASTM D1308

PHYSICAL CHARACTERISTICS

Colors: Full Range

Vehicle Type: 100% Acrylic

VOC/VOS: Less than 100 g/L, 0.8 lb. /gal

Volume Solids (Avg.): 50.2 ± 2%

Weight Solids (Avg.): 64.0 ± 2%

Viscosity: 105 - 110 KU

Elongation: at 75°F 807%, 0°F 221%

Suggested Film Thickness:

Minimum wet film 15-20 mils

Minimum dry film 8-10 mils

Theoretical Coverage per Gallon:

50 - 75 sq ft per Gallon

Gloss Level: Low Sheen

Sheen: N/A

Drying Time @ 77°F & 50% R.H.:

To Touch: 2 - 4 Hours

Recoat: 6 - 8 Hours. Allow additional drying time during humid or cooler weather.

Min. Surface/Air Temperature at Application:

35°F.

Max. Surface/Air Temperature at Application:

110° F.

Flash Point: None

Application: Spray, Roller, Brush

Thinning: Not Recommended

Clean Up: Warm Water and Detergent. Flush spray equipment with paint thinner or mineral spirits to prevent rusting.

Packaging: Five Gallon

Weight per Gallon: 11.4 – 11.6 lb. /gal

GREEN WISE®	LEED	SCAQMD	OTC
NO	YES	YES	YES

**PERMALOK EXTERIOR ELASTOMERIC COATING
01250**

APPLICATION INSTRUCTIONS

For the following surfaces, prime as indicated and finish with 2 coats of McCormick Permalok Exterior Elastomeric Coating 01250.

SURFACE PREPARATION

Patching and Sealing: All voids and cracks should be patched with either an elastomeric patching compound or McCormick Flex-Seal Elastomeric sealants, whichever is most appropriate. All expansion and control joints, etc. should be sealed with McCormick Flex-Seal Elastomeric Sealant. Cracked mortar joints should be replaced and tuck-pointed with new mortar.

Previously Painted Surfaces: All surfaces must be internally dry and thoroughly clean and free from dirt, grease, excessive chalk, efflorescence, form release agents, loose paints, and other foreign matter. Remove mildew by scrubbing with an EPA registered solution to kill mildew or mold bacteria. Rinse with clean water and allow to dry thoroughly.

Unpainted Masonry: New Concrete, Stucco, Concrete Block (CMU) substrates should cure 7 – 14 days. Allow additional curing time during humid or cooler weather. New masonry should have a pH of 13 or less. Prime with McCormick Permalok Interior/Exterior 100% Acrylic Masonry & Concrete Primer 06451. Seal chalky or porous surfaces using McCormick Permalok Interior/Exterior Acrylic Masonry Surface Conditioner 01322.

APPLICATION

Make sure the paint is thoroughly mixed. Spray application is highly recommended to achieve the proper wet film build. If brush or roller application is required use a quality synthetic filament brush. For roller application use a $\frac{3}{4}$ "- $1\frac{1}{2}$ " nap synthetic roller cover. Do not apply if material, substrate or ambient temperature is below 35°F or above 110°F. Relative humidity should be below 90%. Apply two coats at 15-20 mils wet film build to achieve 8-10 mils dry film thickness per coat.

AIRLESS SPRAY

Apply using a piston pump having a flow rate of 1 $\frac{1}{4}$ GPM or higher, and able to deliver 3000 psi.

APPLICATION EQUIPMENT

- Manufacturers listed below are a guide. Others may be used. Changes in pressure and tip size may be required to achieve proper application.

Airless Spray:

Pump: Graco / Titan
High Pressure Filter: 30 Mesh
Airless Hose: $\frac{1}{4}$ " or $\frac{3}{8}$ " I.D.
Tips: 0.23"- 0.031"
Minimum pressure to avoid fingering: 3000 psi

CAUTIONS --- Lead Hazard: WARNING!

If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

CONTAINS CRYSTALLINE SILICA IN AN ENCAPSULATED STATE:

If the dry paint film is sanded, the dust emitted can contain crystalline silica which has been shown to cause cancer under long term exposure. **USE ONLY WITH ADEQUATE VENTILATION.** Wear appropriate respiratory protection when sanding or spraying this product. To avoid breathing vapors or spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, wear respiratory protection (NIOSH/MSHA TC23C or equivalent) or leave the area. Avoid contact with eyes and skin.

First Aid: If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention; for skin, wash thoroughly with soap and water. If swallowed, get medical attention immediately.

CONTAINER LABELING COMPLIES WITH APPLICABLE STATE RIGHT-To-KNOW ACTS. For additional safety and health information, please refer to the Safety Data Sheet (SDS).

Rev Date 07/19

MANUFACTURED BY:



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PRODUCT DATA SHEET